

MOBILUBE HD 85W-140

Section 1. Identification

- A. Product name** : MOBILUBE HD 85W-140
Product description : base oil and additives
- B. Relevant identified uses of the substance or mixture and uses advised against**
Identified uses : Gear oil, Hydraulic fluid
Uses advised against : This product is not recommended for any industrial, professional or consumer use other than the Identified Uses above.
- C. Supplier's details** : Mobil Korea Lube Oil Inc.
 Level 22, Seoul Square bd., 416
 Hangang-daero, Jung-gu,
 Seoul Republic of Korea
- 24 Hour Emergency Telephone** : 080-880-0454/ +1 703-741-5970 (CHEMTREC)
- Supplier General Contact** : 82-2-750-8700
- FAX** : 82-2-750-8751
- SDS Internet Address** : www.sds.exxonmobil.com

Section 2. Hazards identification

- A. Hazard classification** : Not classified.
 This product was evaluated in accordance with the Industrial Safety and Health Act and the Chemical Control Act, and determined to be 'not classified'.
- B. Hazard statements** : No known significant effects or critical hazards.
Precautionary statements
- C. Other hazards which do not result in classification** : None known.
Nota : This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

Section 3. Composition/information on ingredients**Substance/mixture** : Mixture

Ingredient name	Common name	Identifiers	%
olefin sulphide	-	CAS: KE-09991	≥1 - ≤5
phosphoric acid esters, amine salt	-	CAS: KE-03578	≥0.3 - ≤1

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

- A. Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- B. Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.
- C. Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- D. Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Indication of immediate medical attention and special treatment needed, if necessary

- E. Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Local necrosis as evidenced by delayed onset of pain and tissue damage a few hours after injection.
- Ingestion** : No specific data.

See toxicological information (Section 11)

Section 5. Firefighting measures

A. Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

B. Specific hazards arising from the chemical

Hazardous combustion products : Aldehydes, Incomplete combustion products, Oxides of carbon, Smoke, Fume, sulfur oxides

Section 5. Firefighting measures

- C. Special protective actions for fire-fighters** : Use standard firefighting procedures and consider the hazards of other involved materials. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Assure an extended cooling down period to prevent re-ignition. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

A. Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

B. Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

C. Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Confine the spill immediately with booms. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants. Warn other shipping. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

Section 7. Handling and storage

A. Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Static Accumulator : This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

B. Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
residual oils (petroleum), hydrotreated	ACGIH TLV (United States, 1/2024) [Mineral Oil, pure, highly and severely refined] TWA 8 hours: 5 mg/m ³ . Form: Inhalable fraction.
distillates (petroleum), hydrotreated heavy paraffinic	ACGIH TLV (United States, 1/2024) [Mineral Oil, pure, highly and severely refined] TWA 8 hours: 5 mg/m ³ . Form: Inhalable fraction.

B. Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties and safety characteristics

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

- A. Appearance**
- Physical state** : Liquid.
 - Colour** : Amber
- B. Odour** : Characteristic
- C. Odour threshold** : Not available.
- D. pH** : Not applicable.
- E. Melting/freezing point** : Not available.
- F. Boiling point or initial boiling point and boiling range** : >315.56°C (>600°F)
- G. Flash point** : >200°C [ASTM D-92]
- H. Evaporation rate** : Not available.
- I. Flammability** : Ignitable
- J. Lower and upper explosion limit/flammability limit** : Lower: 0.9%
Upper: 7%
- K. Vapour pressure** : <0.1 mm Hg [20 °C]
- L. Solubility in water** : Negligible
- M. Relative vapour density** : >2 [Air = 1]
- N. Relative density** : 0.9 [ASTM D4052]
- Bulk density** : Not available.
 - Density** : Not available.
- O. Partition coefficient: n-octanol/water** : >3.5
- P. Auto-ignition temperature** : Not available.
- Q. Decomposition temperature** : Not available.
- R. Viscosity** : 386 cSt [40 °C] [ASTM D 445]
28 cSt [100 °C] [ASTM D 445]
- S. Molecular weight** : Not available.
- Particle characteristics**
- Median particle size** : Not applicable.
 - Pour point** : -15°C [ASTM D97]
 - DMSO Extract (mineral oil only), IP-346** : <3 % by weight

Section 10. Stability and reactivity

- A. Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
Chemical stability : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- B. Conditions to avoid** : High energy sources of ignition. Excessive heat.
- C. Incompatible materials** : Strong oxidisers
- D. Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

- A. Information on likely routes of exposure** : Not available.
- B. Health hazards**
- Acute toxicity**
- Conclusion/Summary**
- Inhalation** : Minimally Toxic. No end point data for material. Based on assessment of the components.
- Dermal** : Minimally Toxic. No end point data for material. Based on assessment of the components.
- Oral** : Minimally Toxic. No end point data for material. Based on assessment of the components.
- Irritation/Corrosion**
- Conclusion/Summary**
- Skin** : Negligible irritation to skin at ambient temperatures. No end point data for material. Based on assessment of the components.
- Eyes** : May cause mild, short-lasting discomfort to eyes. No end point data for material. Based on assessment of the components.
- Respiratory** : Negligible hazard at ambient/normal handling temperatures. No end point data for material.
- Respiratory or skin sensitization**
- Conclusion/Summary**
- Skin** : Not expected to be a skin sensitizer. No end point data for material. Based on assessment of the components.
- Respiratory** : Not expected to be a respiratory sensitizer. No end point data for material.
- Mutagenicity**
- Conclusion/Summary** : Not expected to be a germ cell mutagen. No end point data for material. Based on assessment of the components.
- Carcinogenicity**
- Conclusion/Summary** : Not expected to cause cancer. No end point data for material. Based on assessment of the components.
- Reproductive toxicity**
- Conclusion/Summary** : Not expected to be a reproductive toxicant. No end point data for material. Based on assessment of the components.
- Specific target organ toxicity (single exposure)**
- Conclusion/Summary** : Not expected to cause organ damage from a single exposure. No end point data for material.
- Specific target organ toxicity (repeated exposure)**

Section 11. Toxicological information

Product/ingredient name	Category	Target organs
MOBILUBE HD 85W-140	Not applicable.	-

Conclusion/Summary : Not expected to cause organ damage from prolonged or repeated exposure. No end point data for material. Based on assessment of the components.

Aspiration hazard

Conclusion/Summary : Not expected to be an aspiration hazard. Based on physico-chemical properties of the material. Data available.

Other information

- Contains** : Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test animals.
- Product** : Repeated and/or prolonged exposure may cause irritation to the skin, eyes, or respiratory tract.

Section 12. Ecological information

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

A. Ecotoxicity

Not available.

Conclusion/Summary

Acute toxicity : Not expected to be harmful to aquatic organisms.

Chronic toxicity : Not expected to demonstrate chronic toxicity to aquatic organisms

B. Persistence and degradability

Biodegradability : Base oil component -- Expected to be inherently biodegradable

C. Bioaccumulative potential

Conclusion/Summary : Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

D. Mobility in soil

Mobility : Base oil component -- Expected to partition to sediment and wastewater solids. Low solubility and floats and is expected to migrate from water to the land.

E. Other adverse effects

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Section 13. Disposal considerations

B. Disposal precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. **DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.**

Section 14. Transport information

	ADR	IMDG	IATA
A. UN number	Not regulated.	Not regulated.	Not regulated.
B. UN proper shipping name	-	-	-
C. Transport hazard class(es)	-	-	-
	-	-	-
E. Environmental hazards	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture) : None of the components are listed.

ISHA article 118 (Harmful substances requiring permission) : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous to Youth : Not applicable.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:
residual oils (petroleum), hydrotreated distillates (petroleum), hydrotreated heavy paraffinic

ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors) : None of the components are listed.

Section 15. Regulatory information

ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement) : None of the components are listed.

ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check-up) : The following components are listed: metal working fluids: oil mist, mineral

Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control) : None of the components are listed.

B. Regulation according to Chemicals Control Act

Article 11 (TRI) : None of the components are listed.

Article 18 Prohibited (K-Reach Article 27) : None of the components are listed.

Article 19 Subject to authorization (K-Reach Article 25) : None of the components are listed.

Article 20 Toxic Chemicals (K-Reach Article 20) : Not applicable

Article 20 Restricted (K-Reach Article 27) : None of the components are listed.

Article 39 (Accident Precaution Chemicals) : None of the components are listed.

Existing Chemical Substances Subject to Registration : The following components are listed: 2-Methyl-2-propenoic acid dodecyl ester, Naphthalene

C. Dangerous Materials Safety Management Act : **Class:** Class 4 - Flammable Liquid
Item: 6. Class 4 petroleums
Threshold: 6000 L
Danger category: III
Signal word: Contact with sources of ignition prohibited

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. Regulation according to other foreign laws

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 15. Regulatory information

Inventory list

Australia inventory (AIRC)	: All components are listed or exempted.
Canada inventory (DSL-NDSL)	: All components are listed or exempted.
China inventory (IECSC)	: All components are listed or exempted.
Japan inventory (CSCL)	: At least one component is not listed.
Japan inventory (Industrial Safety and Health Act)	: All components are listed or exempted.
New Zealand Inventory of Chemicals (NZIoC)	: All components are listed or exempted.
Philippines inventory (PICCS)	: All components are listed or exempted.
Korea inventory (KECI)	: All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	: All components are listed or exempted.
United States inventory (TSCA 8b)	: All components are active or exempted.

Section 16. Other information

A. References	: - Registry of Toxic Effects of Chemical Substances - United States Environmental Protection Agency ECOTOX
B. Date of issue/Date of revision	: 1/14/2025
Date of previous issue	: No previous edition
C. Version	: 1
D. Other	

✔ Indicates information that has changed from previously issued version.

Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
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